



# LIPPERT COMPONENTS MFG. - PLANT # 39

2703 College Ave Goshen, IN 46528 Tel: (866) 524-7821 Fax: (574) 534-7161

## SLIDEOUT AND LEVELING FLAT RATE CHART

Part Replaced	Qty. Per	Time Allotment	Part Return	LCI Prior Contact
<b>HYDRAULIC SLIDE COMPONENTS</b>				
HYD PUMP		1 HOUR	YES	YES
HYD HOSES		.5 HOURS	YES	YES
SOLENOID		.25 HOURS	YES	YES
IRC CONTROL VALVE		.25 HOURS	YES	YES
HYD CYLINDER		.75 HOURS	YES	YES
SWITCH		.25 HOURS	YES	YES
SUPPRESSION MODULE		.25 HOURS	YES	YES
BREAKER		.25 HOURS	YES	YES
<b>ELECTRIC SLIDE COMPONENTS</b>				
CHAIN DRIVE S/O BEARING	MAX	3 HOUR	NO	YES
S/O ACTUATOR		.5 HOURS	YES	YES
S/O ACT. & MOUNT ASSY		.75 HOURS	NO	YES
S/O MOTOR		.5 HOURS	YES	YES
S/O CONTROLLER		.5 HOURS	YES	YES
GEAR PACK ASSY	EACH SIDE	.5 HOURS	NO	YES
TIMING		.5 HOURS	NO	YES
HEAD ASSY		.5 HOURS	NO	YES
ROLLERS		1 HOUR	NO	YES
INNER AND GEAR RACK ASSY		1 HOUR	NO	YES
DRIVE SCREW ASSY		.25 HOURS	YES	YES
BOOT FOR LEAKING MOTOR		.25 HOURS	NO	YES
FLEXGUARD		.3 HOURS	NO	YES
OVERSIZED TOP ROLLER		0.5 HOURS	NO	YES
<b>HYDRAULIC LEVELING &amp; LANDING GEAR COMPONENTS</b>				
HYDRAULIC LANDING GEAR LEG	PER LEG	1.5 HOURS	YES	YES
HVY DTY HYDRAULIC LANDING GEAR LEG	PER LEG	3 HOURS	YES	YES
HYDRAULIC LEVELING JACK-7K; 12K; 22K	PER JACK	1 HOUR	YES	YES
LEVELING PUMP ONLY NO S/O		1.5 HOURS	YES	YES
LEVELING PUMP + S/O		3 HOURS	YES	YES
PRESSURE SWITCH		.25 HOURS	YES	YES
TOUCH PAD		.25 HOURS	YES	YES
BRAIN BOX + PROGRAMMING		.5 HOURS	YES	YES
LEVELING HARNESS		.5 HOURS	YES	YES
PARKER MOTOR ONLY		.5 HOURS	YES	YES
ABFF SLIDE GEAR ONLY(116658)		1 HOUR	YES	YES
GT IDS UPGRADE (ELECTRONICS ONLY)		1 HOUR	YES	YES
FLOW DIVIDER		.25 HOURS	YES	YES

<sup>1</sup>UNIT W/ UNDERBELLY ADD 1.0 HOUR

\* NOTE LCI DOES NOT WARRANTY S/O ADJUSTMENT ISSUES

## CHASSIS TIME ALLOWANCE

Part Replaced		Time Allotment	Part Return	LCI Prior Contact
<b>ELECTRIC LANDING GEAR COMPONENTS</b>				
LG LEG PAIR		1 HOUR	YES	NO
LG GEAR BOX		.5 HOURS	YES	NO
PULL PIN		0.15	YES	NO
LG MANUAL CRANK	MOVE HOLE	1 HOUR	NO	NO
LG SWITCH		.3 HOURS	YES	NO
LG MOTOR	(1)	.5 HOURS	YES	NO
LG X SHAFT		.3 HOURS	NO	NO
<b>FRAME/CHASSIS COMPONENTS</b>				
TONGUE JACK		.5 HOURS	YES	NO
SCISSOR JACK		.5 HOURS	YES	NO
HYDRAULIC STAB JACK		.5 HOURS	YES	YES
PINBOX REPAIR		.5 HOURS	YES	YES
STEPS & STEP OUTRIGGERS		VARIES	VARIES	YES
SPRING HANGER 1		2.5 HOURS	NO	YES
SPRING HANGER 3	ONE SIDE	3.5 HOURS	NO	YES
SPRING HANGER 6	BOTH SIDES	5 HOURS	NO/YES IF SNAP AT EAR	YES
AXLES & AXLE COMPONENTS		VARIES	YES	YES
BUMPER REPAIR		.5 HOURS	NO	YES
SPARE TIRE CARRIER REPAIR		.5 HOURS	YES	YES
STEPS PAINT ISSUE	(2)	VARIES	NO	YES
HITCH ASSY PAINT	(2)	.5 HOURS	NO	YES
REAR BUMPER ASSY PAINT	(2)	.5 HOURS	NO	YES
PIN BOX ASSY PAINT	(2)	.5 HOURS	NO	YES
RAMP DOOR FRAME PAINT	(2)	1 HOUR	NO	YES
Ramp Door - all other issues			YES	YES
R & R COUPLER		.75 HOURS	NO	NO
R & R ENTIRE REAR ELEC. STAB JACK		1.0 HOUR	NO	YES
R & R MOTOR -REAR ELEC. STAB JACK		0.5 HOURS	YES	YES

<sup>4</sup>NEED COLOR PICS FOR ALL PAINT/RUST ISSUES

## LCI FLAT RATE SCHEDULE FOR AXLE SERVICE

GENERAL INFORMATION - Operation & Description				2K-7K Axle
Part Replaced		Time Allotment	Part Return	LCI Prior Contact
Adjust Brakes		NM	NO	NO
Turn Hub & Drum Diameter		PAR	NO	YES
Repack Wheel Bearings		NM	NO	NO
Rack Time		0.25	NO	NO
AXLE BEAMS - Operation & Description				
R&R Axle Assembly - Complete Includes reconnecting actuation system		1	YES	YES
R&R Axle Assembly - Torflex Axle bolted to frame		0.8	YES	YES
R&R Axle Beam- Includes removing & reinstalling H&D, brakes, & testing		1.5	YES	YES
R&R Axle Beam - Torflex Includes removing & reinstalling H&D, brakes,		1.5	YES	YES
R&R Inner Axle Wire (per axle)		0.2	NO	YES
BRAKES - Electric - Operation & Description				
R&R Brake Assembly - each		0.5	YES	YES
R&R Brake Shoes - per brake		0.4	NO	YES
R&R Magnet - each		0.4	NO	YES
R&R Magnet with Other Brake Repair		0.2	NO	YES
R&R Lever Arm - each		0.5	YES	YES
R&R Lever Arm with Other Brake Repair		0.2	YES	YES
R&R Brake Cylinder		0.4	NO	YES
Rebuild Brake Cylinder		0.6	NO	YES
R&R Synchronizing Valve		N/A	NO	YES
Trouble Shoot Electrical System		0.5	NO	YES
R&R Brake		0.5	YES	YES
To rewire an axle (simple wire job)		0.2	NO	YES
To find a short or low amp: 1/2 hour to an hour		.5 to 1.0	NO	YES
HUB EQUIPMENT - Operation & Description				
R&R Hub & Drum or Idler Hub - Complete - each		0.5	YES	YES
R&R Grease/Oil Seal-each (includes repacking bearings)		0.5	NO	YES
R&R Wear Sleeve and Scal - each		0.4	NO	YES
R&R Bearings - Inner and Outer- per wheel (Includes cup & cone)		0.6	NO	YES
R&R Wheel Studs - per hub		0.4	YES	YES
R&R Wheel Bullet Cap(Dust Cap) (No rack time allowed)		0.2	NO	YES
SUSPENSION - Operation & Description				
R&R Leaf Spring - each		0.3	YES	YES
R&R Equalizer - each		0.4	YES	YES
R&R Hanger -each		2.5	NO	YES
R&R Attaching Parts Kit		0.8	NO	YES

Axle Groups	Definitions:	Definitions:
A-2000# to 7000#	PAR-Prior Approval Required	R&R-Remove & Replace
	NM-Normal Maintenance	N/A-Not Applicable

**NOTE:** The axle serial number, model, and date of manufacture must be documented for repair claims to be eligible for reimbursement.

## LCI FLAT RATE SCHEDULE FOR COACH STEP

Replacing single step	.20 HOUR	NO	NO
Replacing top step of double step	.30 HOUR	NO	NO
Replacing top step of triple step	.40 HOUR	NO	NO
Replacing power arm on a single step	.20 HOUR	NO	NO
Replacing power arm on a multi step	.30 HOUR	NO	NO
Replace step bushings on a single step	.20 HOUR	NO	NO
Replacing step bushings on a double step	.30 HOUR	NO	NO
Replacing step bushings on a triple step	.50 HOUR	NO	NO
Replacing the light	.20 HOUR	YES	NO
Replacing the motor	.30 HOUR	YES	NO
Replacing the module	.30 HOUR	YES	NO
Replacing the gear	.30 HOUR	YES	NO
Replacing the entire assembly	.50 HOUR	YES	YES

## LCI FLAT RATE SCHEDULE FOR COMPONENTS

Toy Lock	.50 HOUR	YES	NO
Hydraulic Landing Gear Pull Pin	.15 HOUR	YES	NO

## LCI FLAT RATE SCHEDULE FOR TV & CABINET LIFT

<b>Upright Captured 30" TV Lift - COMPLETE</b>	1.00	YES	YES
TV Mount Brackets Hook-On	0.25	NO	YES
TV Lift Switch	0.25	YES	NO
TV Lift Motor Only	0.50*	YES	NO
TV Lift Transmitter Receiver - Kit	0.25	YES	YES
One-Touch Switch Harness	0.50	YES	YES
Replace TV Lift mechanism	1.00	YES	YES

\*IF TV LIFT IS BEHIND A FIREPLACE THEN 1.0 HOURS

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## LCI FLAT RATE SCHEDULE FOR ENTRY DOORS

Door Lock - Entry	0.20	YES	NO
Door Lock - Screen	0.20	YES	NO
Slider - Screen Door	0.20	YES	NO**
Plastic Frame - Entry Door Window	0.30	YES	NO**
<b>Entry Door Complete</b>			
Repair	0.50	NO	NO**
Replace	1.00	YES	YES*
Adjust/Reset	0.30	NO	NO**
<b>Screen Door Complete</b>			
Repair	0.20	NO	NO**
Replace	0.30	YES	YES*
Adjust/Reset	0.30	NO	NO**
<b>Kick Plate - Screen</b>			
Repair	0.20	NO	NO**
Replace	0.20	YES	YES*
<b>Weatherstrip - Entry Door</b>			
Repair	0.30	NO	NO**
Replace	0.40	YES	NO**
<b>Threshold Cover</b>			
Repair	0.20	NO	NO**
Replace	0.30	YES	NO**

\*Prior contact must include photos

\*\*Photos must accompany claim

## LCI FLAT RATE SCHEDULE FOR REMOTE UNITS

REMOTE RECEIVER R & R AND SYNC W/FOB	0.8	YES	YES

## LCI FLAT RATE SCHEDULE FOR HYDRA-ELECTRIC LEVELING

SOLENOID		.25 HOURS	YES	YES
HYDRAULIC LANDING GEAR JACK - 14K	PER LEG	1.0 HOURS	YES	YES
HYDRAULIC LEVELING JACK-8K	PER JACK	1.0 HOURS	YES	YES
LEVELING PUMP + S/O		3.0 HOURS	YES	YES
PRESSURE SWITCH		.25 HOURS	YES	YES
TOUCH PAD		.25 HOURS	YES	YES
BRAIN BOX + PROGRAMMING		.50 HOURS	YES	YES
LEVELING HARNESS		.50 HOURS	YES	YES
PARKER MOTOR ONLY		.50 HOURS	YES	YES

## LCI FLAT RATE SCHEDULE FOR KEYLESS ENTRY LOCKS

REMOTE RECEIVER	0.5	YES	YES
DOOR LATCH ASSEMBLY	0.25	YES	YES
CONTACT REPLACEMENT	0.5	YES	YES

## LCI FLAT RATE SCHEDULE FOR TOTAL CONTROL 1 - (InWall Slide)

Change Motor Only		1.0 HOURS	YES	YES
Change Wiring Harness Only		0.4 HOURS	YES	YES
Change Complete Column (per side)		1.5 HOURS	YES	NO
Change Brain/Controller only		.25 HOURS	YES	YES
Change Wall Switch Only (3-prong)		.25 HOURS	YES	YES

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