



Recall Campaign

NHTSA# 17V-697 TC# 2017-546
Job Code 9904364 Flate Rate .5 hr

Date of Publication December 2017

REQUIRES PARTS ORDER

Action Required

Remove the incorrect 7600lbs safety chains and replace with 11,700lb safety chains

Model / Serial Numbers

2018 Light Travel Trailer 275RLS J3TL3051-3174
312BHTS J3TN3051

Parts Kit 17V-697

Parts kit can only be ordered using the RECALL order form.

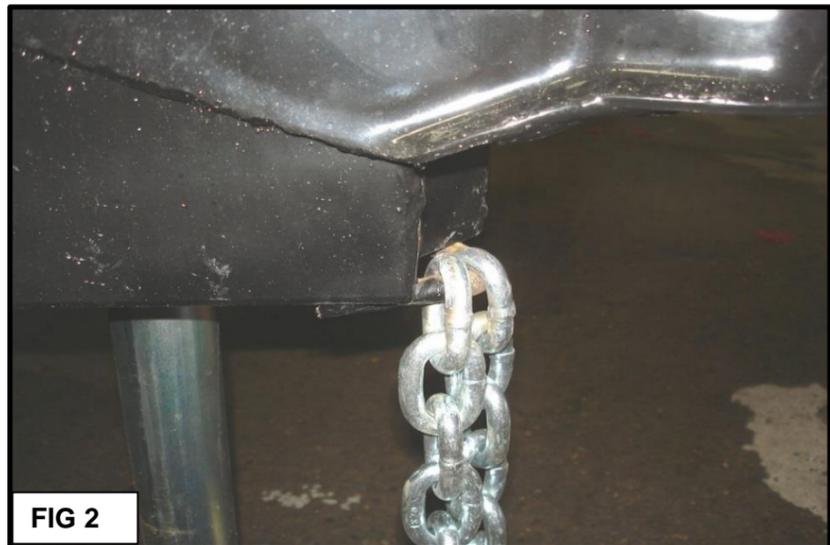
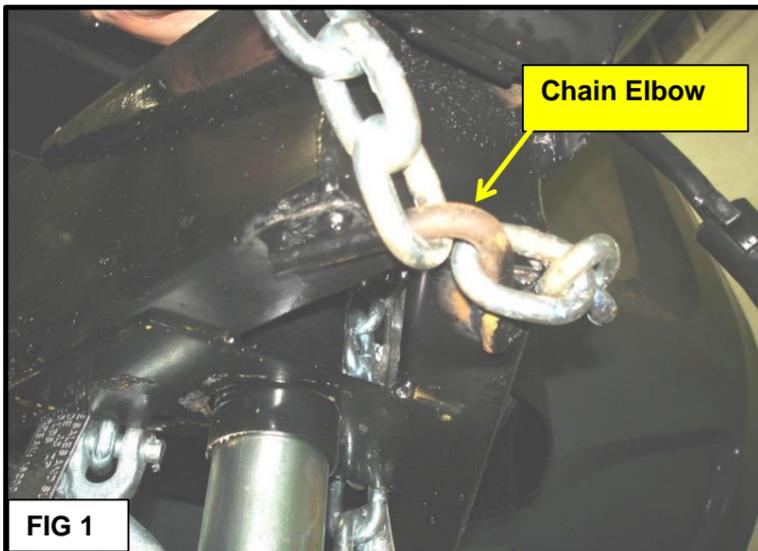
- 2 Safety chain 11,700 lbs 27 inches
- 1 Chain elbow



Tools / Material Req.

- 4-1/2" grinder with cutoff wheels
- Welder
- Welding gloves & helmet
- Safety glasses

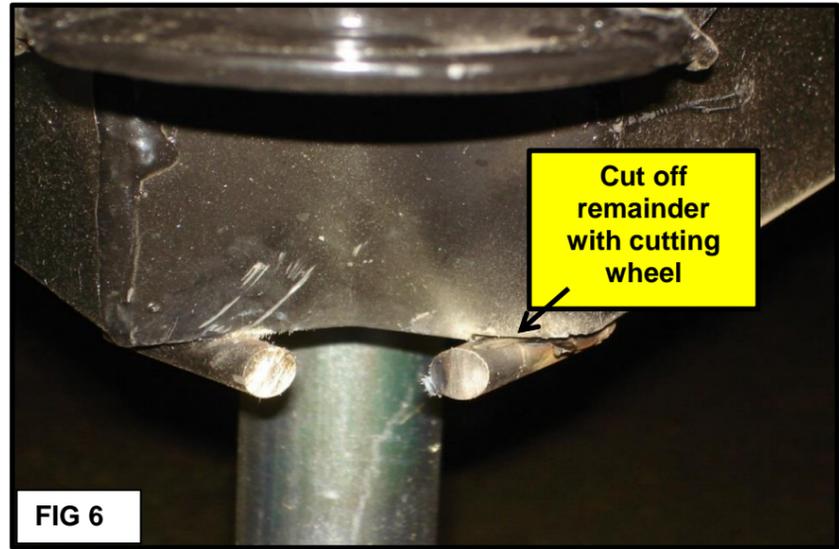
Repair must be completed by a qualified welder, typically an individual that has been trained and certified to perform this type of welding by a recognized authority, such as American Welding Society,



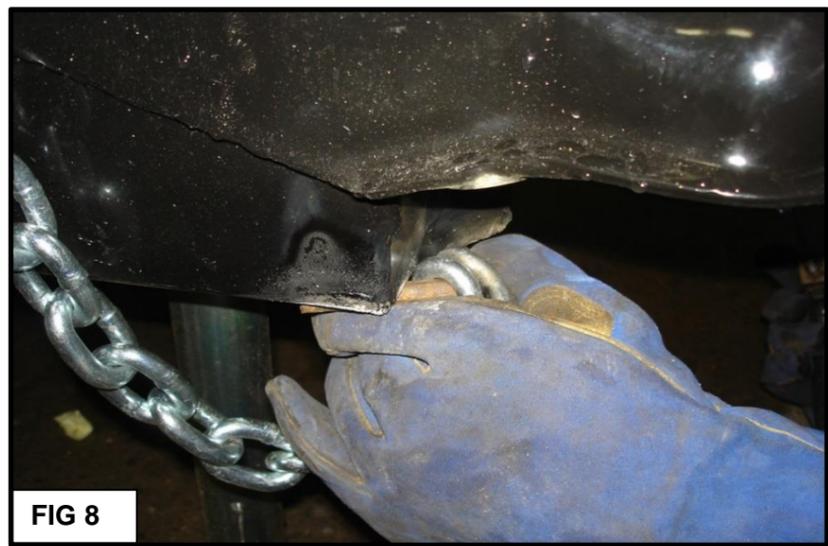
- 1 **Fig 1:** Locate the safety chains and the chain elbow(s) under the hitch coupler.
Fig 2: Hang the chains straight down from the elbow(s) .



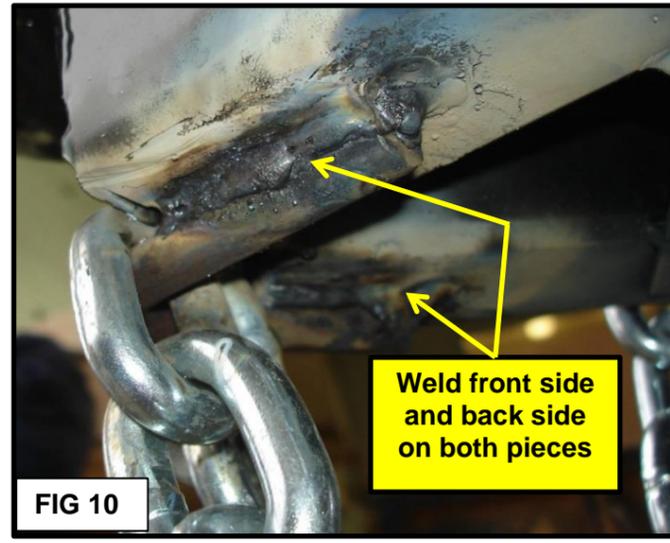
- 2 **WARNING: Wear safety glasses and gloves to prevent injury from flying debris.**
Fig 3: Use the grinder with cutoff wheel and cut the chain elbow(s) on one side, **KEEP CHAINS AWAY FROM AREA YOU ARE CUTTING**
The cutoff wheel makes a much cleaner cut and does not require any cleanup in preparation to weld on new chain elbow(s).
Fig 4: Chain elbow cut
Cut the other side of the chain elbow in the same manner. **KEEP CHAINS AWAY FROM AREA YOU ARE CUTTING.**



- 3 **Fig 5:** Shows the chain elbow cut in two.
Fig 6: Use the cutoff wheel to cut off the remaining pieces of the chain elbow.



- 4 **Fig 7:** Hook the new chains on top of the A-Frame. Insert the new chain elbow(s) through the new two chains .
Fig 8: Hold the chain elbow(s) up under the hitch where the old one was located. Make sure the elbow is positioned out far enough to ensure the chains can move freely on it. Move the chains over to one side away from welding area.



- Fig 9:** Weld both **ends** of each chain elbow to A-Frame. Weld the outside and the inside on each end of the chain elbow to A-Frame.
Fig 10: Front and back sides of each end of the chain elbow(s) should be welded to the A Frame.



Fig 11: Once welds are cool, paint black with a good quality spray paint like Rustoleum. Chains should move freely on the chain elbow.