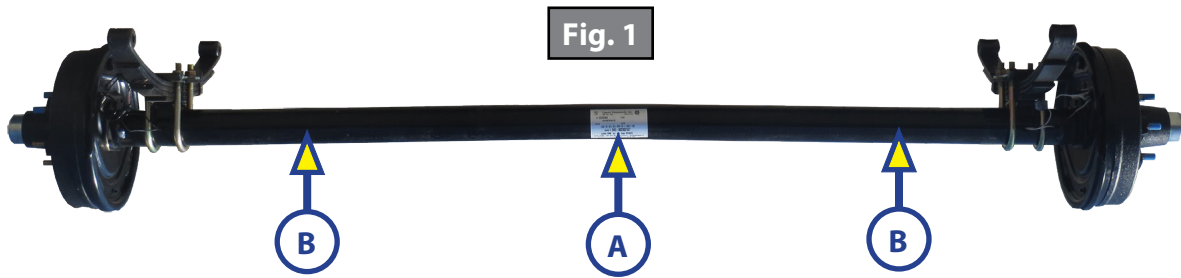


AXLES AND SUSPENSION



To properly mount the Lippert axle to the coach frame, basic criteria **MUST** be met:

1. Camber must be oriented in the UP position. The center of the axle beam (Fig. 1A) must be higher than the ends of the beam (Fig.1B).
2. Electric Brakes will have the magnet lead wires (Fig. 2A) exiting the Backing Plate on the rear of the axle.
3. The wiring for the brakes (Fig. 2B) protruding from the axle tube must be oriented to the rear of the trailer.
4. An oval adjuster slot (Fig. 2C) must be located at the bottom of the axle. (Same for Electric and Hydraulic Drum Brakes).
5. Hydraulic Brakes will have Hydraulic Input Hole (Fig. 3A) pointing to the back of the axle.
6. The spring clip (Fig. 4A) must be oriented to the front of the trailer.
7. Silver Axle ID Tag (Fig. 5) must be located on the backside of the axle tube.

Fig. 2

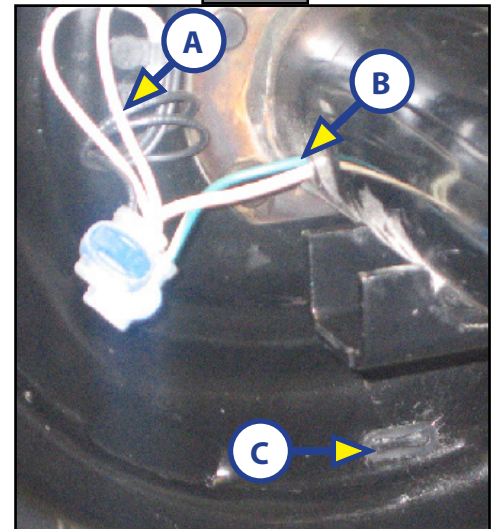


Fig. 3

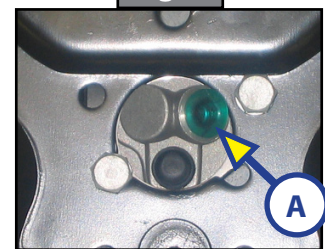


Fig. 4

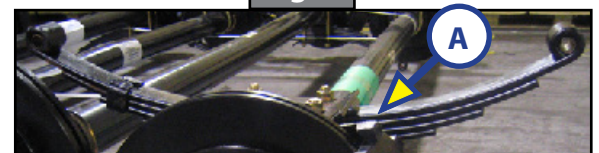


Fig. 5



As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at (574) 537-8900 or by email at customerservice@lci1.com. Self-help tips, technical documents, product videos and a training class schedule are available at lci1.com or by downloading the MyLCI app.