



# RE-ATTACHING SLIDE BUMPER ON SCREEN DOOR SLIDE WINDOW

TI-087

## DOORS

1. Remove any previous glue or adhesive from back side of bumper and mounting area of the plastic slide window.
2. Clean back side of bumper and the plastic slide window where bumper is to be mounted with denatured alcohol.
3. Apply clear super glue or 2-part epoxy to the back side of the bumper.
4. Mount bumper to plastic slide window in original location.
5. Tape with masking tape to hold it in place, while the adhesive cures.
6. Allow 24 hours for adhesive to cure.
7. Remove the tape.

**NOTE:** The use of super glue type adhesives will etch the plastic and may turn the mounting area opaque white and/or cause plastic and rubber to become brittle. Therefore the use of a two part epoxy based adhesive is highly recommended.

As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at (574) 537-8900 or by email at [customerservice@lci1.com](mailto:customerservice@lci1.com). Self-help tips, technical documents, product videos and a training class schedule are available at [lci1.com](http://lci1.com) or by downloading the MyLCI app.