



# T.I.P. Troubleshooting Information on Power Gear

## INSTALLATION INSTRUCTIONS FOR A 800181S AND 800182S REPLACEMENT KITS.

1. Locate and disconnect the batteries and any power source to the unit.
2. Refer to original manufacturer service department for location of the slide-out relay control module.
3. Remove the 6-pin harness from the relay control by squeezing together the top of the plastic tabs on each side and pulling up from the control.
4. Note the color of each wire of the 6-pin control harness that connects to the units' wiring, then connect the same color wire of the replacement 6-pin harness (part # 14-1125) to the previous wire just cut.
5. When all of the replacement 6-pin harness connections are verified and complete, install the proper amp rating Slo-Blo fuse into the new control board if not already done.
6. Remove the mounting screws and the old control.
7. Remount the replacement control and reconnect the 6-pin connector to the control module.

**Note:** The wire harness connector is directional and may need rotating 180° for proper mating.

8. Reconnect batteries and/or power sources then test slideout operation.

**Note:** For control board fuse installs or replacement, use Slo-Blo fuse only. Call 574-537-8900 for fuse kit replacements.

### UPDATED SLIDEOUT CONTROL SCHEMATIC FOR 14-1098 RELAY CONTROL

