



T.I.P. Troubleshooting Information on Power Gear

FLEETWOOD SERVICE KIT-SHAFT ASSEMBLY-A/C WARDROBE

SERVICE KIT CONTENTS:

1. 15-1412 – SCREW SET #10-24 UNC X 3/8 (2)
2. 18-1032 – PIN CLIP .125 (1)
3. 18-1036 – PIN ROLL .140 X 1.25 (1)
4. 510036 – BEARING SLEEVE .75 (2)
5. 520788 – SPACER, OUTER, SHAFT (2)
6. 520789 – SPACER, SHAFT, INNER (1)
7. 521336 – KEY WOODRUFF #606 (1)
8. 521337 – GEAR SPUR KEYED W/HUB (1)
9. 521435 – SHAFT DR., IDLER (1)
10. 530042 – ROLLER

SHAFT ASSEMBLY

1. Remove parts from old assembly.
2. Insert new sleeve bearing (510036) into weldment. Making sure the larger end of the sleeve bearing is on the outside of the of the weldment.
3. Screw set screws (15-1412) part way into spur gear.
4. Insert drive shaft (521435) with the small end of the shaft on the right side of weldment.
5. Place one short spacer (520788) on the large end of shaft.
6. Followed by, one roller (530042) on the large end of shaft.
7. Followed by the spur gear (521337) on the large end of shaft.
8. Followed by the long spacer (520789) on the large end of shaft.
9. Followed by the second roller (530042) on the large end of the shaft.
10. Followed by the second short spacer (520788) on the large end of the shaft.
11. Insert the large end of the shaft though the other side of the weldment.
12. Push in the hair pin clip (18-1032) in the small hole, on the small end of the shaft.
13. Insert the key (521336) under the spur gear, and in the slot in the middle of the drive shaft.
14. Tighten down both set screws on spur gear.
15. Insert pin (18-1036) into the small hole on the larger in of shaft.
16. Assembly should turn freely after assembly has been completed.